United	States	Patent
James		

Hinged locking mechanism

Abstract

A hinged locking mechanism for use, in its most preferred embodiment, on an existing storage door hasp assembly, which hinged locking mechanism includes a case element hinged to a frame element having two frame pins for insertion into shank apertures defined by flange members of the existing hasp assembly. The case element includes a lock and a frame cavity for selectively concealing the frame element and the flange members.

Inventors:James; Paul L. (Atlanta, GA)Family ID:25454416Appl. No.:07/927,218Filed:August 10, 1992

Current U.S. Class:	70/14 ; 292/148; 70/129; 70/43; 70/46; 70/53	
Current CPC Class:	E05B 17/20 (20130101); E05B 17/2034 (20130101); E05C	
	1/04 (20130101); E05B 67/383 (20130101); E05B 67/38 (20130101)	
Current International Class:	E05B 67/00 (20060101); E05B 17/00 (20060101); E05B	
	17/20 (20060101); E05C 1/00 (20060101); E05B 67/38 (20060101); E05C	
	1/04 (20060101); E05B 067/12 ()	
Field of Search:	;70/2,6,8-10,14,27-29,41-43,45-47,53-56,129,159-162,166-169,203	
	;292/148	
References Cited [Referenced By]		

U.S. Patent Documents	
March 1917	Bowers

Rebsamen

June 1920

<u>1690041</u>	October 1928	Sundquist	
<u>1766784</u>	June 1930	Gregory	
<u>3563069</u>	February 1971	Ferrer	
<u>3652114</u>	March 1972	Cady et al.	
<u>3953062</u>	April 1976	Matsou	
<u>4085599</u>	April 1978	Fischer et al.	
<u>4226099</u>	October 1980	Garcia	
<u>4229955</u>	October 1980	Coralli et al.	
<u>4229956</u>	October 1980	Thornburn	
<u>4238941</u>	December 1980	Halopoff	
<u>4307904</u>	December 1981	Davs	
<u>4372136</u>	February 1983	Mickelson	
<u>4372137</u>	February 1983	Garcia	
<u>4372138</u>	February 1983	De Forrest	
<u>4512165</u>	April 1985	Uyeda	
<u>4689975</u>	September 1987	Dunphy et al.	
<u>4745783</u>	May 1988	Poe	
<u>4843845</u>	July 1989	Poe	
<u>4873849</u>	October 1989	Goodson et a	1.
<u>4911486</u>	March 1990	Anderson	
<u>4949560</u>	August 1990	Anderson	
<u>5036684</u>	August 1991	Zivanovic	
<u>5146771</u>	September 1992	Loughlin	
	Foreign Patent Documents		
81363	May 1895		DE2
338405	Aug 1920		DE2
418596	Sep 1925		DE2
315625	Jul 1929		GB3
783438	Sep 1957		GB3
96422	Aug 1939		SE
	-		

Other References

Revolving Shackle-Guard Padlocks, McMaster-Car Supply Company 1986 Catalog, p. 676. . Shackleless Hasp Locks, McMaster-Car Supply Company 1986 Catalog, p. 678. . Stainless Steel Concealed Shackle Padlocks, McMaster-Car Supply Company 1986 Catalog, p. 675. .

Shackle Protected Hardened Padlock, 1991 Sales Brochure From American Lock Company, p. 6..

Primary Examiner: Gall; Lloyd A. *Attorney, Agent or Firm:* Isaf; Louis T.

Claims

I claim:

1. A locking apparatus for use on a hasp assembly having at least one hasp flange member defining a first shank aperture and a second shank aperture, said locking apparatus comprising:

a frame element including, at least,

a frame bar,

a first hinge pin extending in a first direction away from a first side of said frame bar,

a second hinge pin extending in a second direction away from a second side of said frame bar,

a first frame pin extending transversely away from said first side of said frame bar for insertion into the first shank aperture,

a second frame pin extending transversely away from said first side of said frame bar for insertion into the second shank aperture; and

a case element hinged to said frame element defining a frame cavity for receipt of said frame element and at least one hasp flange member and including, at least,

a first hinge pin base means for receiving said first hinge pin,

a second hinge pin base means for receiving said second hinge pin,

a locking means for securing said case element around said frame bar and the flange member, said locking means including, at least, a cylinder lock including, at least, a retractably locking bolt.

Description

BACKGROUND OF THE INVENTION

The present invention relates generally to the field of locks, and in its most preferred embodiments, to the field of locking mechanisms for storage door hasp assemblies.

Prevailing increases in the cost for office and retail space and the increased mobility of families, for new jobs, etc., has caused a surge in the demand for mini warehouses and self storage facilities. Although forced entry to these units has also increased, the lessors of these units will often assume no responsibility for stored items. Furthermore, most insurance underwriters are skeptical of supplying coverage for these units, as is reflected by their deductibles and maximum coverage amounts.

Currently, a majority of storage doors are equipped with hasp assemblies which are designed to receive padlocks. One typical prior art hasp assembly includes a fixed flange and a sliding flange connected to an engaging bolt. Each flange defines two shank apertures for receiving padlock shanks to secure the hasp assembly in a bolted condition. (A representative prior art hasp assembly is shown in the accompanying drawing FIGS. 2-6.) Unfortunately, such a hasp assembly does not provide for protecting the vulnerable padlock shanks or preventing other common methods of forced entry.

SUMMARY OF THE INVENTION

Briefly described, the present invention, in its most preferred embodiment, includes a hinged locking mechanism for use on an existing storage door hasp assembly, which hinged locking mechanism includes a case element hinged to a frame element having two frame pins for insertion into shank apertures of an existing hasp assembly. The case element includes a frame cavity for selectively concealing the frame element and a lock for securing the case element around the frame element.

It is an object of the present invention to provide a more protective alternative to padlocks.

Another object of the present invention is to provide a hinged locking mechanism for use on storage door hasps.

Yet another object of the present invention is to provide a locking mechanism which encloses sliding flanges of storage door hasps.

Still another object of the present invention is to provide a hinged locking mechanism which includes a frame element having at least one frame pin and a case element for selectively concealing the frame element.

Still another object of the present invention is to provide a hinged locking mechanism which includes a locking case element hinged to a frame element having at least two frame pins.

Other objects, features and advantages of the present invention will become apparent upon reading and understanding this specification, taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a right perspective view of a Hinged Locking Mechanism, in accordance with the preferred embodiment of the present invention, shown in an open condition on a hasp assembly.

FIG. 2 is a right perspective view of the hasp of FIG. 1, shown in a bolted condition.

FIG. 3 is a side cross-sectional view of the hasp taken along line 3--3 of FIG. 2.

FIG. 4 is a right perspective view of the hasp in an unbolted condition.

FIG. 5 is a top cross-sectional view of the hasp taken along line 5--5 of FIG. 4.

FIG. 6 is a top cross-sectional view of the hasp taken along line 6--6 of FIG. 2.

FIG. 7 is a right perspective view of the hinged locking mechanism of FIG. 1, shown with the lock exploded away from the case element and shown with a portion of the case cut away for clarity.

FIG. 8 is a left perspective view of the frame element of FIG. 7.

FIG. 9 is a right rear perspective of the case element of FIG. 7.

FIG. 10 is a left perspective view of the elements of FIG. 1.

FIG. 11 is a left perspective view of the elements of FIG. 10, showing the hinged locking mechanism in a closed condition.

FIG. 12 is a front view of the elements of FIG. 11.

FIG. 13 is a top cross-sectional view of the elements of FIG. 12, taken along line 13--13 of FIG. 12.

FIG. 14 is a side cross-sectional view of the elements of FIG. 12, taken along line 14--14 of FIG. 12.

FIG. 15 is a side cross-sectional view of the elements of FIG. 12, taken along line 15--15 of FIG. 12.

FIG. 16 is a front view of the elements of FIG. 12, shown without the case element.

FIG. 17 is a top cross-sectional view of the elements of FIG. 16, taken along line 17--17 of FIG. 16.

FIG. 18 is a side cross-sectional view of the elements of FIG. 16, taken along line 18--18 of FIG. 16.

FIG. 19 is a side cross-sectional view of the elements of FIG. 16, taken along line 19--19 of FIG. 16.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now in greater detail to the drawings, in which like numerals represent like components throughout the several views, FIG. 1 shows an open Hinged Locking Mechanism 40, in accordance with the preferred embodiment of the present invention, and a hasp assembly 50 attached to a door 70.

The prior art hasp assembly 50, shown in greater detail in FIGS. 2-6, includes a hasp housing 51 fastened by fasteners 52a,b to the door 70, a fixed flange 54 rigidly connected to the hasp housing 51, a sliding flange 55, a flange base 62 connected to the sliding flange 55, and a flange bolt 56 connected to the flange base 62. In the bolted condition shown in FIGS. 2, 3, and 6, the flange bolt 56 occupies a track slot 73 defined in a door track 72 which provides an interface between the door 70 and a wall 74.

The housing 51 defines a housing slit 64 through which the sliding flange 55 is slidable to the unbolted condition represented by FIGS. 4 and 5. The sliding flange 55 is shown defining two sliding flange shank apertures 57a,b, and the fixed flange 54 is shown defining two fixed flange shank apertures 58a,b. As should be clear after referring to FIGS. 2-6, the door 70 can only be opened when the hasp assembly 50 is in the unbolted condition represented by FIGS. 4 and 5. Thus, if the apertures 57a,b and 58a,b of the flanges 54, 55, respectively, are maintained in the aligned condition represented by FIGS. 2, 3, and 6, the door 70 remains bolted shut. An example of an acceptable door 70 and a hasp assembly 50 are available from Wayne-Dalton, Inc., of Dalton, Ohio.

The hinged locking mechanism 40, in accordance with the preferred embodiment of the present invention, is shown in greater detail in FIGS. 7-9. In FIG. 7, a case element 10 is shown attached to a frame element 80. In the preferred embodiment of the present invention, the frame element 80 and the case element 10 are constructed of hard, machinable stainless steel. Referring also to FIG. 8, which shows an isolated view of the frame element 80, a frame bar 81 is shown supporting an upper hinge pin 84, a lower hinge pin 85, and two frame pins 83a,b. A striker plate 88 is shown transversely connected to one end of the frame bar 81 and defining in an outer side a striker recess 89. A back plate 87 is shown connected to a back end of the outer side of the striker plate 88.

Referring now to FIGS. 7 and 9, the case element 10 is shown including a case housing 18 which includes a bar housing section 19 and a lock housing section 13. The bar housing section 19 is shown defining a bar cavity 20, within which is shown located an upper hinge base 11 and a lower hinge base 12. The lock housing section 13 of the case housing 18 is shown defining a lock cavity 21, a lock face recess 14, a threaded passage 15, and a back plate indent 16. A key lock 30 is shown including a keyway 31, lock threads 32, and a retractable lock bolt 33. One example of an acceptable key lock 30 is available from Baton Lock & Hardware of Garden Grove, CA.

According to the preferred embodiment of the present invention, the case element 10 of the hinged locking mechanism 40 is first constructed without the upper and lower hinge bases 11, 12 which are formed separately. The upper and lower hinge bases 11, 12 are first placed on the upper and lower hinge pins 84, 85, respectively, and then flash welded into the bar cavity 20 of the case element 10, as shown in FIG. 7. Such welding effectively hinges the case element 10 to the frame element 80 (the pins 84,85 and bases 11,12 forming a hinge) so that the hinged locking mechanism 20 is movable between an open condition and a closed condition. The key lock 30 is subsequently screwed into the threaded passage 15, as shown in FIG. 9.

During use of the preferred embodiment of the present invention, the hinged locking mechanism 40 is attached to the hasp assembly 50 as shown in FIG. 10. In other words, the frame pins 83a,b are dropped down into the aligned apertures 57a, 58a, and 57b, 58b, respectively, (FIG. 6) so that the frame bar 81 rests on the sliding flange 55 and the back plate 87 covers the housing slit 64. In such an arrangement, the frame pins 83a,b prevent the sliding flange 55 from sliding relative to the fixed flange 54, thus maintaining the hasp assembly 50 in a bolted condition.

The case element 10 is then pivoted around the hinge created by the pins 84,85 and bases 11,12 until the flanges 54,55, the frame bar 81, and frame pins 83 are enclosed within the bar cavity 20 of the bar housing section 19 and the striker plate 88 and back plate 87 are enclosed within the lock cavity 21 of the lock housing section 13 (FIG. 11). The key lock 30 is then manipulated to cause the lock bolt 33 to extend into the striker recess 89 to lock the hinged locking mechanism 40 in the closed condition and prevent removal of the key lock 30.

While the hinged locking mechanism 40 is in the closed condition, internal access to the key lock 30 is prevented by the lock housing section 13, the back plate 87, and the striker plate 88. With the frame pins 83a,b located within the apertures 57a,b and 58a,b, and the hinged locking mechanism 40 in the closed condition, access to the frame pins 83a,b and flanges 54,55 is prevented by the bar housing section 19 which is held close to the hasp housing 51.

The hinged locking mechanism 40 is unlocked, opened, and removed from the hasp assembly through reversing the above steps. FIGS. 12-15 show additional views of the condition shown in FIG. 11, and FIGS.

16-19 show similar views without the case element 10.

It should be understood that the present invention includes other alternately shaped embodiments of locking mechanisms with one or more pins for various other uses, including any application wherein a padlock could normally be utilized, such as, without limitation, connecting ends of a chain, securing a locker door, preventing an ordinary hasp from separating from a staple, securing alternately shaped sliding door hasps, etc.

While the embodiments of the present invention which have been disclosed herein are the preferred forms, other embodiments of the apparatus of the present invention will suggest themselves to persons skilled in the art in view of this disclosure. Therefore, it will be understood that variations and modifications can be effected within the spirit and scope of the invention and that the scope of the present invention should only be limited by the claims below.



James

[54] HINGED LOCKING MECHANISM

- [76] Inventor: Paul L. James, 3217 Buford Highway, Apt. C, Atlanta, Ga. 30324
- [21] Appl. No.: 927,218
- [22] Filed: Aug. 10, 1992
- [51] Int. Cl.⁵ E05B 67/12
- 70/46; 70/53; 70/129; 292/148

 [58] Field of Search
 70/2, 6, 8-10,

 70/14, 27-29, 41-43, 45-47, 53-56, 129,
 159-162, 166-169, 203; 292/148

[56] References Cited

U.S. PATENT DOCUMENTS

1 220 041	3/1017	Berrie 70/56
1,220,941	3/1917	Bowers 70/56
1,344,517	6/1920	Rebsamen 70/43
1,690,041	10/1928	Sundquist 70/53
1,766,784	6/1930	Gregory 70/43
3,563,069	2/1971	Ferrer 70/129
3,652,114	3/1972	Cady et al 70/56 X
3,953,062	4/1976	Matsou 292/57
4,085,599	4/1978	Fischer et al 70/14
4,226,099	10/1980	Garcia
4,229,955	10/1980	Coralli et al 70/32
4,229,956	10/1980	Thornburn 70/129
4,238,941	12/1980	Halopoff 70/56
4,307,904	12/1981	Davs 292/148
4,372,136	2/1983	Mickelson 70/14
4,372,137	2/1983	Garcia 70/41
4,372,138	2/1983	De Forrest 70/56
4,512,165	4/1985	Uyeda 70/32
4,689,975	9/1987	Dunphy et al 70/56
4,745,783	5/1988	Poe
4,843,845	7/1989	Poe 70/54
4,873,849	10/1989	Goodson et al 70/54
4,911,486	3/1990	Anderson 70/54 X

US005287710A

[11] Patent Number: 5,287,710

[45] Date of Patent: Feb. 22, 1994

4,949,560	8/1990	Anderson 70/54
5,036,684	8/1991	Zivanovic 70/161
5,146,771	9/1992	Loughlin 70/56

FOREIGN PATENT DOCUMENTS

81363	5/1895	Fed. Rep. of Germany 70/43
338405	8/1920	Fed. Rep. of Germany 70/55
418596	9/1925	Fed. Rep. of Germany 70/45
315625	7/1929	United Kingdom 70/43
783438	9/1957	United Kingdom 70/161
964 22	8/1939	Sweden 70/43

OTHER PUBLICATIONS

Revolving Shackle-Guard Padlocks, McMaster-Car Supply Company 1986 Catalog, p. 676.

Shackleless Hasp Locks, McMaster-Car Supply Company 1986 Catalog, p. 678.

Stainless Steel Concealed Shackle Padlocks, McMaster-Car Supply Company 1986 Catalog, p. 675. Shackle Protected Hardened Padlock, 1991 Sales Bro-

chure From American Lock Company, p. 6.

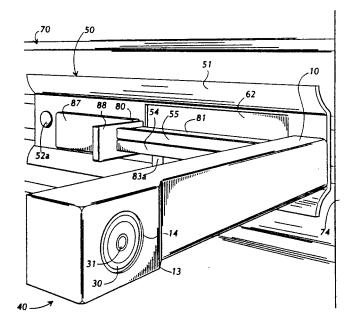
Primary Examiner-Lloyd A. Gall

Attorney, Agent, or Firm-Louis T. Isaf

[57] ABSTRACT

A hinged locking mechanism for use, in its most preferred embodiment, on an existing storage door hasp assembly, which hinged locking mechanism includes a case element hinged to a frame element having two frame pins for insertion into shank apertures defined by flange members of the existing hasp assembly. The case element includes a lock and a frame cavity for selectively concealing the frame element and the flange members.

1 Claim, 7 Drawing Sheets



.

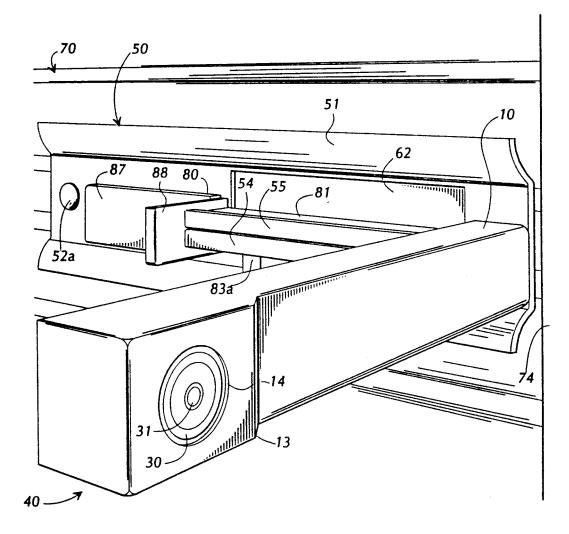
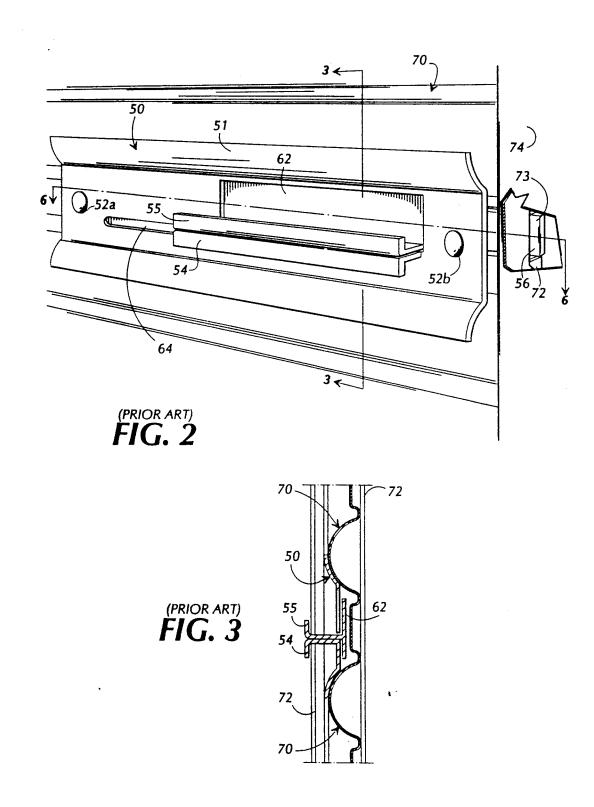
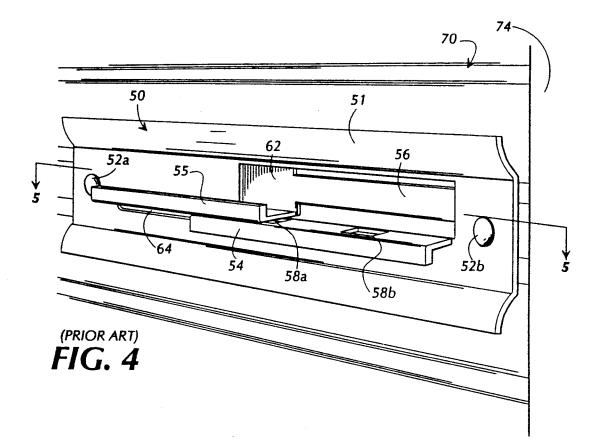
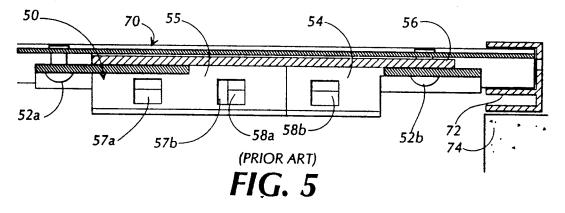


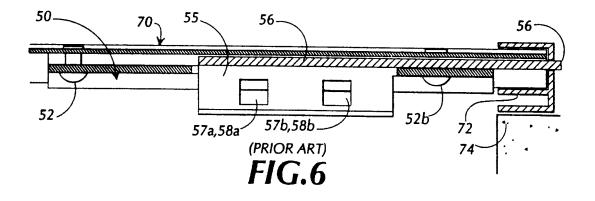
FIG. 1

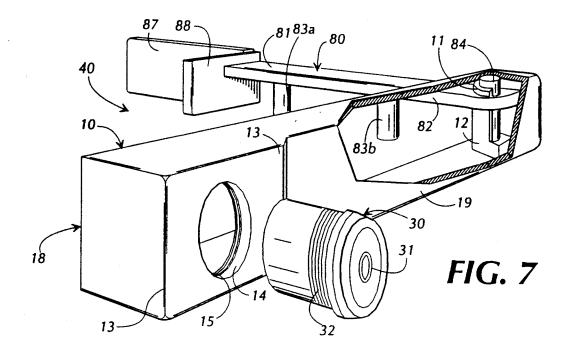


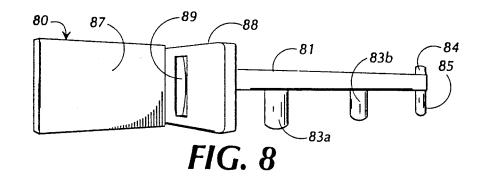
5,287,710

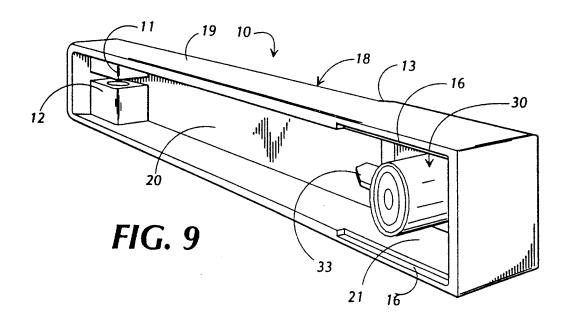


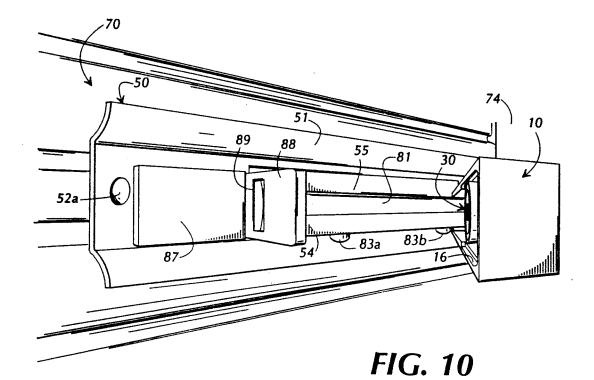












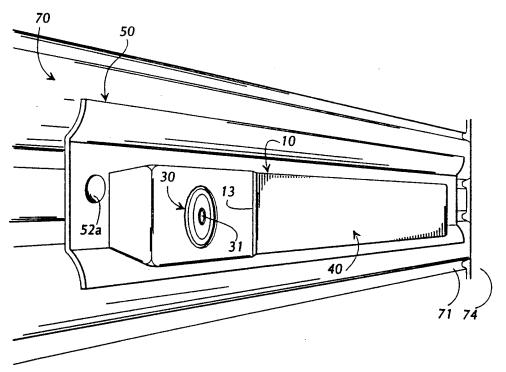
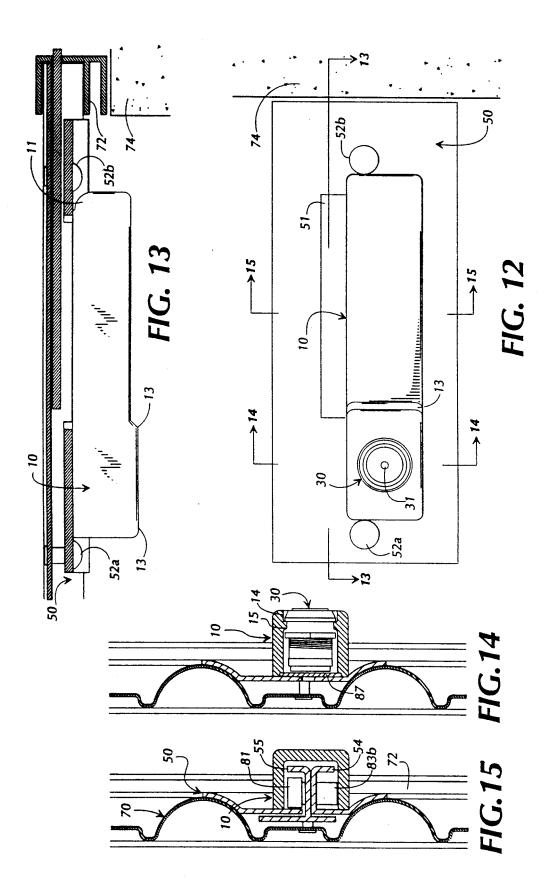
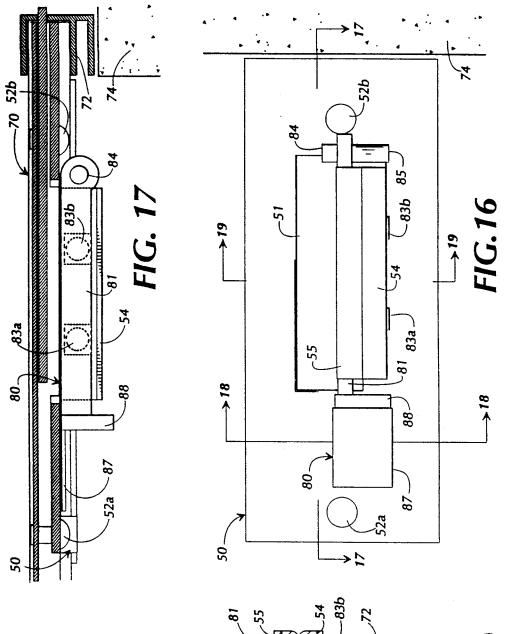
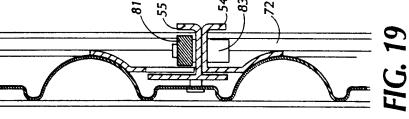
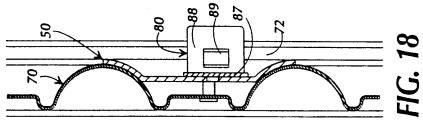


FIG. 11









50

HINGED LOCKING MECHANISM

BACKGROUND OF THE INVENTION

The present invention relates generally to the field of ⁵ locks, and in its most preferred embodiments, to the field of locking mechanisms for storage door hasp assemblies.

Prevailing increases in the cost for office and retail 10 along line 6-6 of FIG. 2. space and the increased mobility of families, for new jobs, etc., has caused a surge in the demand for mini warehouses and self storage facilities. Although forced entry to these units has also increased, the lessors of these units will often assume no responsibility for stored 15 items. Furthermore, most insurance underwriters are skeptical of supplying coverage for these units, as is reflected by their deductibles and maximum coverage amounts.

Currently, a majority of storage doors are equipped 20 FIG. 1. with hasp assemblies which are designed to receive padlocks. One typical prior art hasp assembly includes a fixed flange and a sliding flange connected to an engaging bolt. Each flange defines two shank apertures for receiving padlock shanks to secure the hasp assembly in 25 a bolted condition. (A representative prior art hasp assembly is shown in the accompanying drawing FIGS. 2-6.) Unfortunately, such a hasp assembly does not provide for protecting the vulnerable padlock shanks or preventing other common methods of forced entry.

SUMMARY OF THE INVENTION

Briefly described, the present invention, in its most preferred embodiment, includes a hinged locking mechanism for use on an existing storage door hasp assembly, ³⁵ which hinged locking mechanism includes a case element hinged to a frame element having two frame pins for insertion into shank apertures of an existing hasp assembly. The case element includes a frame cavity for selectively concealing the frame element and a lock for securing the case element around the frame element.

It is an object of the present invention to provide a more protective alternative to padlocks.

a hinged locking mechanism for use on storage door hasps.

Yet another object of the present invention is to provide a locking mechanism which encloses sliding flanges of storage door hasps.

Still another object of the present invention is to provide a hinged locking mechanism which includes a frame element having at least one frame pin and a case element for selectively concealing the frame element.

Still another object of the present invention is to 55 provide a hinged locking mechanism which includes a locking case element hinged to a frame element having at least two frame pins.

Other objects, features and advantages of the present invention will become apparent upon reading and un- 60 derstanding this specification, taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a right perspective view of a Hinged Lock- 65 ing Mechanism, in accordance with the preferred embodiment of the present invention, shown in an open condition on a hasp assembly.

FIG. 2 is a right perspective view of the hasp of FIG. 1, shown in a bolted condition.

FIG. 3 is a side cross-sectional view of the hasp taken along line 3-3 of FIG. 2.

- FIG. 4 is a right perspective view of the hasp in an unbolted condition.
- FIG. 5 is a top cross-sectional view of the hasp taken along line 5-5 of FIG. 4.
- FIG. 6 is a top cross-sectional view of the hasp taken

FIG. 7 is a right perspective view of the hinged locking mechanism of FIG. 1, shown with the lock exploded away from the case element and shown with a portion of the case cut away for clarity.

FIG. 8 is a left perspective view of the frame element of FIG. 7.

FIG. 9 is a right rear perspective of the case element of FIG. 7.

FIG. 10 is a left perspective view of the elements of

FIG. 11 is a left perspective view of the elements of FIG. 10, showing the hinged locking mechanism in a closed condition.

FIG. 12 is a front view of the elements of FIG. 11.

FIG. 13 is a top cross-sectional view of the elements of FIG. 12, taken along line 13-13 of FIG. 12.

FIG. 14 is a side cross-sectional view of the elements of FIG. 12, taken along line 14-14 of FIG. 12.

FIG. 15 is a side cross-sectional view of the elements 30 of FIG. 12, taken along line 15-15 of FIG. 12.

FIG. 16 is a front view of the elements of FIG. 12, shown without the case element.

FIG. 17 is a top cross-sectional view of the elements of FIG. 16, taken along line 17-17 of FIG. 16.

FIG. 18 is a side cross-sectional view of the elements of FIG. 16, taken along line 18-18 of FIG. 16.

FIG. 19 is a side cross-sectional view of the elements of FIG. 16, taken along line 19-19 of FIG. 16.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now in greater detail to the drawings, in which like numerals represent like components Another object of the present invention is to provide 45 Hinged Locking Mechanism 40, in accordance with the throughout the several views, FIG. 1 shows an open preferred embodiment of the present invention, and a hasp assembly 50 attached to a door 70.

The prior art hasp assembly 50, shown in greater detail in FIGS. 2-6, includes a hasp housing 51 fastened by fasteners 52a, b to the door 70, a fixed flange 54 rigidly connected to the hasp housing 51, a sliding flange 55, a flange base 62 connected to the sliding flange 55, and a flange bolt 56 connected to the flange base 62. In the bolted condition shown in FIGS. 2, 3, and 6, the flange bolt 56 occupies a track slot 73 defined in a door track 72 which provides an interface between the door 70 and a wall 74.

The housing 51 defines a housing slit 64 through which the sliding flange 55 is slidable to the unbolted condition represented by FIGS. 4 and 5. The sliding flange 55 is shown defining two sliding flange shank apertures 57a, b, and the fixed flange 54 is shown defining two fixed flange shank apertures 58a, b. As should be clear after referring to FIGS. 2-6, the door 70 can only be opened when the hasp assembly 50 is in the unbolted condition represented by FIGS. 4 and 5. Thus, if the apertures 57a, b and 58a, b of the flanges 54, 55, respectively, are maintained in the aligned condition represented by FIGS. 2, 3, and 6, the door 70 remains bolted shut. An example of an acceptable door 70 and a hasp assembly 50 are available from Wayne-Dalton, Inc., of Dalton, Ohio.

The hinged locking mechanism 40, in accordance 5 with the preferred embodiment of the present invention, is shown in greater detail in FIGS. 7-9. In FIG. 7, a case element 10 is shown attached to a frame element 80. In the preferred embodiment of the present invention, the frame element 80 and the case element 10 are 10 constructed of hard, machinable stainless steel. Referring also to FIG. 8, which shows an isolated view of the frame element 80, a frame bar 81 is shown supporting an upper hinge pin 84, a lower hinge pin 85, and two frame pins 83*a,b.* A striker plate 88 is shown transversely 15 connected to one end of the frame bar 81 and defining in an outer side a striker recess 89. A back plate 87 is shown connected to a back end of the outer side of the striker plate 88.

Referring now to FIGS. 7 and 9, the case element 10 20 is shown including a case housing 18 which includes a bar housing section 19 and a lock housing section 13. The bar housing section 19 is shown defining a bar cavity 20, within which is shown located an upper hinge base 11 and a lower hinge base 12. The lock hous- 25 ing section 13 of the case housing 18 is shown defining a lock cavity 21, a lock face recess 14, a threaded passage 15, and a back plate indent 16. A key lock 30 is shown including a keyway 31, lock threads 32, and a retractable lock bolt 33. One example of an acceptable 30 key lock 30 is available from Baton Lock & Hardware of Garden Grove, CA.

According to the preferred embodiment of the present invention, the case element 10 of the hinged locking mechanism 40 is first constructed without the upper and 35 lower hinge bases 11, 12 which are formed separately. The upper and lower hinge bases 11, 12 are first placed on the upper and lower hinge pins 84, 85, respectively, and then flash welded into the bar cavity 20 of the case element 10, as shown in FIG. 7. Such welding effec- 40 tively hinges the case element 10 to the frame element 80 (the pins 84,85 and bases 11,12 forming a hinge) so that the hinged locking mechanism 20 is movable between an open condition and a closed condition. The key lock 30 is subsequently screwed into the threaded 45 passage 15, as shown in FIG. 9.

During use of the preferred embodiment of the present invention, the hinged locking mechanism 40 is attached to the hasp assembly 50 as shown in FIG. 10. In other words, the frame pins 83a,b are dropped down 50 into the aligned apertures 57a, 58a, and 57b, 58b, respectively, (FIG. 6) so that the frame bar 81 rests on the sliding flange 55 and the back plate 87 covers the housing slit 64. In such an arrangement, the frame pins 83a,bprevent the sliding flange 55 from sliding relative to the 55 fixed flange 54, thus maintaining the hasp assembly 50 in a bolted condition.

The case element 10 is then pivoted around the hinge created by the pins 84,85 and bases 11,12 until the flanges 54,55, the frame bar 81, and frame pins 83 are 60 enclosed within the bar cavity 20 of the bar housing section 19 and the striker plate 88 and back plate 87 are enclosed within the lock cavity 21 of the lock housing section 13 (FIG. 11). The key lock 30 is then manipulated to cause the lock bolt 33 to extend into the striker 65

recess 89 to lock the hinged locking mechanism 40 in the closed condition and prevent removal of the key lock 30.

While the hinged locking mechanism 40 is in the closed condition, internal access to the key lock 30 is prevented by the lock housing section 13, the back plate 87, and the striker plate 88. With the frame pins 83a, b located within the apertures 57a, b and 58a, b, and the hinged locking mechanism 40 in the closed condition, access to the frame pins 83a, b and flanges 54,55 is prevented by the bar housing section 19 which is held close to the hasp housing 51.

The hinged locking mechanism 40 is unlocked, opened, and removed from the hasp assembly through reversing the above steps. FIGS. 12-15 show additional views of the condition shown in FIG. 11, and FIGS. 16-19 show similar views without the case element 10.

The bar housing section 19 and a lock housing section 19 is shown defining a bar housing section 19 is shown located an upper nge base 11 and a lower hinge base 12. The lock house

While the embodiments of the present invention which have been disclosed herein are the preferred forms, other embodiments of the apparatus of the present invention will suggest themselves to persons skilled in the art in view of this disclosure. Therefore, it will be understood that variations and modifications can be effected within the spirit and scope of the invention and that the scope of the present invention should only be limited by the claims below.

I claim:

1. A locking apparatus for use on a hasp assembly having at least one hasp flange member defining a first shank aperture and a second shank aperture, said locking apparatus comprising:

- a frame element including, at least,
 - a frame bar,
 - a first hinge pin extending in a first direction away from a first side of said frame bar,
 - a second hinge pin extending in a second direction away from a second side of said frame bar,
 - a first frame pin extending transversely away from said first side of said frame bar for insertion into the first shank aperture,
 - a second frame pin extending transversely away from said first side of said frame bar for insertion into the second shank aperture; and
- a case element hinged to said frame element defining a frame cavity for receipt of said frame element and at least one hasp flange member and including, at least,
 - a first hinge pin base means for receiving said first hinge pin,
 - a second hinge pin base means for receiving said second hinge pin,
 - a locking means for securing said case element around said frame bar and the flange member, said locking means including, at least, a cylinder lock including, at least, a retractably locking bolt.

* * * * *